

RESUME



GUNUPURU SANKHARA RAO

Passport: T0928125 | Expiry : 29/04/2029

Nationality: Indian Date of birth: 10/10/1989 Gender: Male

Phone number: (+974) 30523942 Home Phone number: (+91) 7036464203

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Home: VISAKHAPATNAM, ANDHRA PRADESH, (India)

ABOUT ME

Experienced **6G TIG & ARC Welder** with 15+ years in onshore and offshore projects, refineries, rigs, vessels, and oil & gas sites across India, UAE, Iraq, Qatar, and KSA. Skilled in SS, CS, Alloy, and Full TIG welding with strong knowledge of WPS, PQR, ASME, and offshore safety standards. Able to perform high-quality welding on pipelines, structures, and pressure components, handle fabrication work, follow safety procedures, support NDT inspections, and coordinate with engineers and crew to complete projects efficiently and safely.

WORK EXPERIENCE

ARIES MARINE

6G WELDER ABS CERTIFICATED

[12/2022 – Current]

L&T Hydrocarbon Engineering Limited (FCHCU HPCL VRMP) Vizag

6G TIG & ARC Welder

[06/2021 – 11/2022]

SINOPEC ENGINEERING GROUP GA SPHAS-9 PROJECT TECHNIPACC – Saudi Arabia

Country: Saudi Arabia

SS & CS Full Tig, 6GTIG & ARC Welder

[01/2020 – 04/2021]

JABELALI REFINERY EXPANSION PROJECT – Dubai, United Arab Emirates

City: Dubai | Country: United Arab Emirates

6G TIG & ARC Welder

[06/2018 – 09/2018]

Samsung Engineering – Iraq

Country: Iraq

6G TIG & ARC SS FULL TIG Welder


[07/2016 – 01/2017]

ALJABER ENERGY SERVICES CBDC Project – Abhudhabi, United Arab Emirates

City: Abhudhabi | Country: United Arab Emirates

6G TIG & ARC Welder

[10/2014 – 12/2015]

 **GS ENGINEERING AND CONSTRUCTIONS SMP-1 Ruwais Refinery Expansion Project Packagell**, – Abudhabi, United Arab Emirates

City: Abudhabi | Country: United Arab Emirates

6G TIG & ARC Welder

[10/2011 – 10/2013]

 **KRISHNATEJA ENGINEERING** – Vishakapatnam, India

City: Vishakapatnam | Country: India

6G TIG & ARC Welder

[03/2017 – 05/2018]

 **PETERSON ENTERPRISES (HPCL)** – Vishakapatana m (INDIA)

City: Vishakapatana m (INDIA)

6G TIG & ARC Welder

[01/2009 – 08/2011]



Duties And Responsibilities

Welding Operations

- Perform **6G TIG & ARC welding** on SS, CS, Alloy steels, pipelines, structural materials, and pressure vessels.
- Execute **Full TIG welding** for high-precision and critical joints.
- Fabricate and assemble metal structures following project drawings and welding procedures.
- Prepare materials by cleaning, grinding, beveling, and aligning components before welding.

Offshore & Rig Work Responsibilities

- Carry out welding jobs on **rigs, offshore vessels, platforms, and FPSO/FSO units**.
- Follow offshore safety protocols including PTW, confined space entry, Hot Work permits, and LOTO.
- Work under high-pressure environments while maintaining quality and accuracy.
- Ensure welding tasks meet strict marine and offshore compliance standards.

Quality & Inspection

- Perform welding according to **WPS, PQR, ASME, AWS, API** codes.
- Conduct visual inspection of welds to meet **100% defect-free** quality.
- Coordinate with QC inspectors for NDT tests such as RT, UT, DPI, and MPT.
- Maintain documentation for daily welding tasks and joint records.

Equipment & Tools Handling

- Set up and operate welding machines such as SMAW, GTAW, and cutting tools.
- Proper handling of welding torches, grinders, electrode ovens, and gas cylinders.
- Ensure machines are calibrated and functioning safely.

Safety & Compliance

- Strictly follow company HSE guidelines, JSA, toolbox talks, and safety policies.
- Maintain clean, safe work areas and ensure fire prevention measures.
- Wear appropriate PPE and enforce safe welding practices in all environments.

Teamwork & Coordination

- Work with foremen, engineers, rig crew, fitters, riggers, and fabricators to complete tasks.
- Support shutdown, turnaround, maintenance, and commissioning projects.
- Assist junior welders and help improve welding quality across the team.

ADDITIONAL INFORMATION

OFFSHORE COURSES

- TBOSIET DOCUMENT VALID
- H2S DOCUMENT VALID
- OMF (OGUK) MEDICAL VALID.
- BELIZE CDC
- YELLOW FEVER VACCINE VALID
- ABS 6G TIG AND ARC WELDER QUALIFICATION.
- GOLDEN RULES E LEARNING CERTIFICATION NORTH OIL COMPANY

EDUCATION AND TRAINING

I.T.I (WELDER)

SSC HIGH SCHOOL

LANGUAGE SKILLS

Mother tongue(s): Telugu

Other language(s):

English | Hindi

LISTENING B2 READING B2 WRITING B2

SPOKEN PRODUCTION B2 SPOKEN INTERACTION B2

SANKHARA RAO

Sl. No. 70813080



PRINCIPAL
SRI SAI I.T.C.
PENDURTHI
VISAKHA Dist.-531 173

GOVERNMENT OF ANDHRA PRADESH
DEPARTMENT OF EMPLOYMENT AND TRAINING
PROVISIONAL NATIONAL TRADE CERTIFICATE

Shri/Shrimati/Kumari. GUNUPURU SANKHARARAO

Son/Wife/daughter of Shri. GUNUPURU SURYANARAYANA

Roll No. 1126WE07042 having completed the course of training at the

SRI SAI, I.T.C., VISAKHAPATNAM

WELDER(GAS & ELECTRIC)
and PASSED the prescribed Trade Test in the trade of

JULY-2008
held in the month of

is awarded this certificate provisionally.

The National Trade Certificate will be issued by the National Council
for Vocational Training. AUGUST-07

Period of Training : From To JULY-08

Character : Satisfactory

SUBJECT	TRADE TEST MARKS	
	MAX. MARKS	MARKS OBTAINED
1.Trade Practical	400	394
2.Trade Theory	120	64
3.Workshop Cal & Science	60	38
4.Engineering Drawing	70	47
5.Social Studies	50	36
	700	579

Date of birth as recorded in School Certificate 10.08.1989 (ONE ZERO AUGUST ONE NINE EIGHT NINE)

Prepared by P.Narsaiah, Computer Section Checked by

Signature of the Principal of ITI/ITC :

PRINCIPAL
SRI SAI I.T.C.
PENDURTHI
VISAKHA Dist.-531 173

Signature of certificate holder : G. Shankar Rao

Date : 10/12/08

Joint Director (Exams)
Commissionerate of Emp. & Trg.
HYDERABAD.-A.P.



**WELDER PERFORMANCE QUALIFICATION REPORT
(WPQ)
(QW-301, SEC-IX, ASME BPVC)
(Reference : ASME-SEC-IX :2023)**



Welder Name : SANKHARA RAO GUNPURU

Welder No: - AR-W-01

Using WPS No : AMES-PQR-001 Rev.00

Date : 26-02-2025

The above welder is qualified as per the following details given below

VARIABLES	ACTUAL VALUES USED IN QUALIFICATION		RANGE QUALIFIED
Process	GTAW+SMAW		GTAW+SMAW
Process Type	Manual		Manual
JOINT DESIGN			
Backing (GTAW)	Without		With or Without backing
Backing (SMAW)	With (Weld Metal)		With backing
Bevel	Single "V" Butt		Single "V" Butt
BASE MATERIAL			
Specification	API 5L X52		API 5L X52 or Equivalent
P Number	P-No. 1 to P-No. 1		P-No.1 through P-No.15F, P-No.34& P-No.41 through P-No.49
Group no	1		1
Base Metal Thickness Range	10.97		21.94 mm maximum
Pipe Diameter Range	6" OD		OD 73 mm to unlimited
Fillet	ALL		ALL
FILLER METAL			
AWS Specification(E7018)	SFA 5.1		SFA 5.1
AWS Specification(ER70S-6)	SFA 5.18		SFA 5.18
AWS Class No	(ER70S-6-ROOT, HOT), (E7018-FILL, CAPING)		(ER70S-6-ROOT, HOT) (E7018-FILL, CAPING)
F:NO(ER70S-6)	F6		All F6
F:NO(E7018)	F4		F1, F2, F3 & F4 with backing.
Size of filler metal	GTAW - 2.4 mm		GTAW - 2.4 mm
	SMAW-2.5 mm & 3.2 mm		SMAW-2.5 mm & 3.2 mm
DEPOSITED WELD METAL THICKNESS			
Groove (GTAW)	4 mm		4 mm to 8 mm
Groove (SMAW)	6.97 mm		6.97 mm to 13.94 mm
Fillet	-		All
Position	6G		All Positions
Welding Progression	Up - Hill		Up - Hill
OTHERS			
Shielding Gas(GTAW)	Argon 99.9%		Argon 99.9%
Polarity(SMAW)	DCEP		DCEP
Polarity(GTAW)	DCEN		DCEN
TYPE OF TEST	RESULT	REPORT REFERENCE	DATE
Visual	Acceptable	QTPI-WFS-V1-01	26-02-2025
MT	NA	NA	NA
RT	Acceptable	SRQ-ARIES-RT-2025-01	27-02-2025

Confirmation of validity by employer/welding co ordinator for the following 6 months.

We certify that the statement in this record are correct and that coupons were prepared , welded and tested in accordance with the requirement of ASME SEC-IX 2023.

	ARIES MARINE	ABS	CLIENT
Name	JEBIN CHAMPAN	V. Gayvoronsky	
Signature			
Date :	28-02-2025	17 March 2025	

